

Static mixers – MIXPAC[™] MP / X-Grid[™]-mixers

Technical Data



High performance mixers for demanding applications

The X-Grid[™] technology from Sulzer MIXPAC[™] provides excellent mixing performance for challenging dispensing applications. Thanks to its geometry, mixing of 2-component adhesives with high densities or viscosity ratios is possible while unmixed zones are avoided.

Outer Housing	Polypropylene	Elements	Polypropylene (optional PA66/GF50)
Retaining Method	Nut 7/8" – 9 UNC thread or Nut 7/8" – 14 UNF thread	Color of elements	white / orange (optional PA = black)
	11621	ANTIASTIASTICS IN	E

NEW Part Numbers	OLD Part Numbers	Inside Dia. I.D. (mm)	Number of Elements	Outside Dia. O.D. (mm)	Length L (mm)	Approx. Content Vol (ml)
MPP 9-14D	GXP-9.4-PA66-14	9.4	14	12.5	232	n.a.
MPP 9-20T-01	GXP-9.4-20	9.4	20	12.5	232	n.a.
MPH 12-8T	GXP-H-11.8-8	11.8	8	14.7	118	6.4
MPH 12-12T	GXP-H-11.8-12	11.8	12	14.7	161	9.6
MPH 12-13T	GXP-H-11.8-13	11.8	13	14.7	n.a	n.a.
MPH 12-16T-01	GXP-H-11.8-16	11.8	16	14.7	201	12.8
MPF 10-6T	GXF-10/6-6	10	6	15.2	115	5.0
MPF 10-9T	GXF-10/6-9	10	9	15.2	155	7.5
MPF 10-12T	GXF-10/6-12	10	12	15.2	192	9.9
MPF 21-7T	n.a.	21.0	7	29.3	n.a	n.a.
MPF 21-9T-01	GXF-21-9	21.0	9	29.3	305	n.a.
MPF 21-12T	GXF-21-21	21.0	12	29.3	385	n.a.
MPF 21-15T	GXF 21-15	21.0	15	29.3	465	n.a.
Contact:						
Siko BV7255 PZ Hengelo (gld)Tel: +31 (0)575 46 20 25E-Mail: info@sikobv.nlWinkelskamp 1The NetherlandsFax: +31 (0)575 46 10 87Internet: www.sikobv.nl						



Static mixers – MIXPAC[™] MPP / X-Grid[™]-mixers

		Technie	cal Data					
No and No		dia Pol use pla: ava mix The	meter in 50% gla ypropylene cons of for difficult me stic housings are illable are specia ing elements wi	th a maximum op	A66 (black eler /white elements applications. S 0 mixing eleme plastic housings perating pressu	ntents) and). The MPP is Standard nts. Also s that hold 6 re of 100 bar.		
Outer Housi	ng Polypro	pylene	Elem	nents				
Retaining Met	hod c	UNC thread or UNF thread	Color of	elements	Orange	Image of the insertion interview of the insertion in the insertion in the insertion is stiched by the insertion is sticked by the insertion		
L (Total)								
NEW Part Numbers	OLD Part Numbers	Inside Dia. I.D. (mm)	Number of Elements	Outside Dia. O.D. (mm)	-	Content		
MPP 9-14D	GXP-9.4-PA66-14	9.4	14	12.5	232	n.a.		
MPP 9-20T-01	GXP-9.4-20	9.4	20	12.5	232	n.a.		
Contact:								
Siko BV Winkelskamp 1	7255 PZ Hengelo (The Netherlands	J ,	31 (0)575 46 31 (0)575 46		Mail: info@ ternet: www)sikobv.nl		



Static mixers – MIXPAC[™] MPH / X-Grid[™]-mixers

		Technie	cal Data				
		mix ele typ e.g var rati	ing geometry ar ments. The mixi tal pipes with an e is ideally suite . 2K adhesives, nishes, as well a	le mixer is based nd is available wi ng elements can i inside diameter d for difficult-to-n epoxy, polyureth as for media with ng effect of insol	th 8, 12, 13 or 1 also be installe of 12mm. This 2 nix resin / harde anes, silicones, larger viscosity	6 mixing d inside of X-grid mixer ner systems, resins or and density	
Outer Housir	ng Polypro	pylene	Elem	nents	Polypro	opylene	
Retaining Meth	Nut 7/8" – 9 UNC thread			elements	Ora	inge	
NEW OLD Inside Number Outside Length Approx.							
Part Numbers	Part Numbers	Dia. I.D. (mm)	of Elements	Dia. O.D. (mm)	L (mm)	Content Vol (ml)	
		. /		,	. /		
MPH 12-8T	GXP-H-11.8-8	11.8	8	14.7	118	6.4	
MPH 12-12T	GXP-H-11.8-12	11.8	12	14.7	161	9.6	
MPH 12-13T	n.a.	11.8	13	14.7	n.a	n.a	
MPH 12-16T-01	GXP-H-11.8-16	11.8	16	14.7	201	12.8	
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Static mixers – MIXPAC[™] MPF (small) / X-Grid[™]-mixers

	1906.0 14.19		contains a a 2-mixing mixing elen connection several sta	part of the mixer element structur nents are fitted i and stepped tip ndard lengths. M for fitting into ste	ts of 8-rings, whi grid structure. E e is created (8 ri nto a housing ma . These disposat IPF mixing elem eel pipes and tub	By folding the 8 ngs = 1 mixing ade of PP with s ble mixers are a ents are also av	rings together, element). MPF standard bell vailable in vailable in
Outer Housi	ng	Polypro	pylene	Elem	nents	Polypr	opylene
Nut 7/8" – 9 UN Retaining Method or			Color of	elements	Orange		
29 0			Inside	L	Outside	Length	Approx.
Part Numbers	-	lumbers	Dia. I.D. (mm)	of Elements	Dia. O.D. (mm)	L (mm)	Content Vol (ml)
			. /				
MPF 10-6T	GXF	-10/6-6	10	6	15.2	115	5.0
MPF 10-9T	GXF	-10/6-9	10	9	15.2	155	7.5
MPF 10-12T	GXF-	10/6-12	10	12	15.2	192	9.9
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Static mixers – MIXPAC[™] MPF (big) / X-Grid[™]-mixers

		The dia ele	meter of 21mm i ments. These la ndard bell conne	disposable stati in a plastic housi rge diameter unit ections, flanges, 3	ng with 9, 12 or ts can be conne	15 mixing ected with		
Outer Housir Retaining Meth	oversize nod Inside:	opylene d bell inlet 25.9mm 30.2mm		nents elements		opylene e / white		
W Q G G G G G G G G G G G G G G G G G G								
NEW Part Numbers	OLD Part Numbers	Dia. I.D. (mm)	of Elements	Dia. O.D. (mm)	Length L (mm)	Approx. Content Vol (ml)		
MPF 21-7T	GXF-21-7	21.0	7	29.3	n.a.	n.a		
MPF 21-9T-01	GXF-21-7	21.0	9	29.3	305	n.a		
MPF 21-12T	GXF-21-21	21.0	12	29.3	385	n.a		
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